

**Garant****Indexable insert for turning TCMT 110204, for finish machining, Grade: CU7010****Order data**

Order number	260952 CU7010
GTIN	4045197670724
Item class	21G

**Technical description**

Corner radius	0.4 mm
Cutting conditions	continuous
Feed f	0.05 - 0.2 mm/rev.
Chip breaker	SS
Cutting speed $v_c$ main application	90 - 210 m/min
Main application	P
Secondary application	M
Cutting depth $a_p$	0.2 - 1.5 mm
Grade	CU7010
Cutting speed $v_c$ secondary application	80 - 140 m/min
Finishing/roughing assignment	Finishing
Tool material	Cermet

Coating	uncoated
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Type of product	Indexable insert for turning